

Size tolerances to ASTM A-480

Thickness Tolerance

unit: mm			
Width/Thickness	W < 2100	2100 ≤ W < 3000	3000 ≤ W < 3200
T < 10	1.15	1.30	.
10 ≤ T < 20	1.40	1.55	1.90
20 ≤ T < 25	1.55	1.65	2.15
25 ≤ T < 50	1.80	1.90	2.40
50 ≤ T < 75	3.20	3.80	4.45
75 ≤ T < 100	4.45	5.35	6.25
100 ≤ T < 120	6.35	7.65	8.90

Width & Length Tolerances

unit: mm							
Width	Thickness Tolerance	T < 10		10 ≤ T < 13		13 ≤ T < 100	
		Width	Length	Width	Length	Width	Length
1000 ≤ W < 1200	L < 600	5	10	7	13	8	16
1200 ≤ W < 1500		7	11	8	16	10	19
1500 ≤ W < 2100		10	13	11	18	13	19
2100 ≤ W < 2700		11	15	13	19	16	23
2700 ≤ W < 3200		13	16	16	23	18	26
1000 ≤ W < 1200	6000 ≤ W < 9000	7	13	8	16	10	19
1200 ≤ W < 1500		8	16	10	19	13	19
1500 ≤ W < 2100		11	18	13	19	16	23
2100 ≤ W < 2700		15	19	16	23	19	26
2700 ≤ W < 3200		16	23	18	26	23	26
1000 ≤ W < 1500	9000 ≤ L	11	29	13	32	16	35
1500 ≤ W < 2100		13	32	16	35	19	38
2100 ≤ W < 2700		15	32	19	35	23	38
2700 ≤ W < 3200		19	35	23	38	26	42